ESRF	Experiment title: Exploring the direct methane to methanol conversion on Cu-zeolites and Cu-MOFs: a combined XAS/XES study	Experiment number: CH4829
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Report:

The direct conversion of methane to methanol (MTM) is considered a 'dream reaction', since the development of an efficient process could profoundly alter the future of both energy sector and chemical industry. In this context, copper-exchanged zeolites (MFI [1a], MOR [1b] and more recently CHA [1d,e] frameworks) have shown interesting activity, even if the process requires multiple steps and is rather stoichiometric than a catalytic reaction [1b-e]. Catalysts are described as single-site, but the nuclearity and the nature of the active Cu-oxo centers formed as a function of the zeolite topology is still strongly debated in the literature [1].

Experiment CH4829 aimed at a comparative exploration, by *operando* XAS, of the structural and electronic properties of active Cu-sites in Cu-MOR and Cu-CHA catalysts during a stepwise protocol for the MTM conversion, previously proposed in the literature [1b] and optimized in our laboratories. The investigated platform of catalysts included two Cu-CHA and two Cu-MOR samples with comparable Si/Al ratio of 12-11, organized in a 2 X 2 matrix, according to topology (CHA, MOR) and Cu-loading (0.1, 0.5-0.4)

Operando XAS data were collected at the BM26A beamline in transmission mode. We employed the Microtomo reactor cell designed by the ESRF Sample Environment Group integrated in a devoted gas-flow setup, as described in detail in our previous works on Cu-CHA [2]. The gas composition of the outlet gas from the reactor has been continuously monitored by means of a mass spectrometer (MS). The stepwise process monitored by XAS included the following steps: (i) O₂-activation: heating from RT to 500°C (5°C/min) in O₂ and keeping the samples in O₂ at 500 °C for 2h; (ii) 'cool & flush': cooling to 200 °C in O₂ and flushing with dry He; (iii) CH₄-activation: exposing the activated catalyst to CH₄ at 200 °C; (iv) H₂O-extraction: after a dry He flush, exposing the catalyst to a 10% H₂O/He gas flow.

The samples were prepared in the form of self-supporting pellets (~ 100 mg/1.3 cm², resulting in edge jumps $\Delta\mu x$ in the 0.2-0.7 range, depending on Cu-loading, for a total absorption after the edge of $\mu x = 2.5$) and fixed inside the Microtomo reactor cell. Our measurement strategy combined (i) fast scans (~ 10 min/scan) to efficiently track the modifications in Cu-speciation during the protocol by XANES and quick EXAFS and (ii) longer steady-state scans (30 min/scan, repeated 2-4 times depending on the Cu-loading), aimed at the collection of higher-quality EXAFS spectra upon stabilization for each of the four steps.

Fig.1 compares the steady state XANES and FT-EXAFS spectra obtained for each of our 2 X 2 catalysts' matrix at the key process steps, including O_2 flow at 500°C, and subsequent He, CH₄, 10% H₂O/He flow at 200°C. The XAS features of both CHA- and MOR-based catalysts observed in each of the revelant conditions, strongly supporting the presence of equivalent average Cu-environments in both topologies.

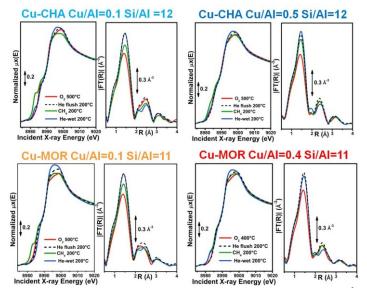


Fig. 1 Operando XANES (left panels) and phase uncorrected k^2 -weighted FT-EXAFS spectra (right panels, k-range for the FT: 2.4-12.4 Å⁻¹) collected on Cu-CHA and Cu-MOR catalysts with Si/Al = 11/12 and different Cu/Al ratios in steady state conditions at key steps during the MTM process.

The good quality of the collected EXAFS spectra allowed us a reliable comparison of the O₂activated catalysts (red curves in Fig.1) in the second shell region, which in the current literature tends to be assigned differently in Cu-CHA (Cu-Si/Al paths in framework-interacting mononuclear Cu-species [2, 3]) and Cu-MOR (Cu-Cu paths in multi-nuclear Cu-species [1a-c]). The strong similarity of the FT-EXAFS spectra in the the 2-3 Å region for all the investigated samples and the absence of any detectable trend as a function of the Cu-loading discurage for both Cu-CHA and Cu-MOR a substantial contribution from Cu-Cu paths. Although the final XANES of the O₂-activated catalysts reveals in all cases a virtually total Cu(II) state, we observed a transient reduction during the heating phase of the O₂-activation step. The development of Cu(I) features is observed for all catalysts in the 160-350°C range. The effect is clearly visible for low-loading samples and barely

detectable for high-loading ones. We possibly connect such effect to the formation of end-on Cu(II)-superoxo moieties from reaction of O_2 with Cu(I) sites *e.g.* transiently formed from self-reduction of [CuOH)]⁺ species: DFT-assisted data modelling is currently in progress.

During the CH₄-activation step, all catalysts reduce to some extent, as demonstrated by the rise of the XANES peak at ca. 8983 eV, assigned to the $1s \rightarrow 4p$ transition in Cu(I) sites (green curves in Fig. 1 and Fig. 2a). Preliminar linear combination fit analysis allowed us to quantify the Cu(I) fraction, obtaining values in the 20-40% range. Noteworthy, the relative fractions of Cu(I) do not correlate with the productivity of the investigated samples. As demonstrated by the MS data collected during operando XAS (Fig. 2a, bottom), the formation of Cu(I) during interaction with CH₄ is accompained by the release of significant amounts of CO and CO_2 , suggesting a connection with the Cu(I) formation and possible 'spectator' Cu-sites capable to activate C-H bond, but unable to protect the product from further oxidation steps. H₂O-assisted extraction (Fig. 1 blue curves, Fig. 2b) yielded a partial reoxidation in all the samples, together with modifications in the XANES white-line region consistent with the formation of partially hydrated Cu(II) species. In the EXAFS, it is clear a sustantial degradation of the second-shell peak, supporting

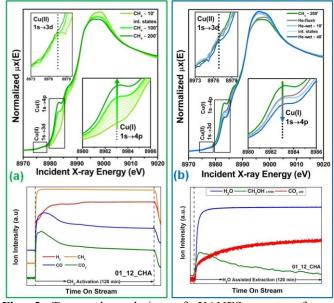


Fig. 2 Temporal evolution of XANES spectra for a representative Cu-zeolite catalyst (Cu-CHA, Cu/Al = 0.1, Si/Al = 12) in isothermal conditions at 200 °C during (a) the CH₄-activation and (b) the H₂O-assisted extraction steps. Bottom panel reports the corresponding qualitative MS data collected during the *operando* XAS esperiment.

mobilization of the Cu-cations. During extraction we detected MeOH (Fig. 2b, bottom), demonstrating that the catalysts were effectively active in our *operando* XAS conditions. Nonetheless, the big dead volume of the Microtomo cell and the not-passant gas flow prevented quantitative analysis of MS data.

References

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