EUROPEAN SYNCHROTRON RADIATION FACILITY

INSTALLATION EUROPEENNE DE RAYONNEMENT SYNCHROTRON



Experiment Report Form

ESRF	Experiment title: Disrupting Additive Manufacturing Microstructures using Thermo-Electric Magnetohydrodynamics	Experiment number: MA 4857
Beamline:	Date of experiment : from: 22/06/2021 to: 26/06/2021	Date of report : 09/09/2021
Shifts:	Local contact(s): RACK Alexander, MAJKUT Marta, LUKIC Bratislav	Received at ESRF:

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Report: We successfully implemented the second generation blown powder manufacturing process replicator (BAMPR-II) on to ID19 beamline. ID19's ultra-fast imaging and ring upgrade's superior phase contrast, coupled with BAMPR have enabled: 1. understanding and quantifying the dynamic fluctuations in fluid flow; 2. capturing pore, crack and other microstructural feature formation during the DED-AM; 3. understanding the influence of TEMHD; and 4. disrupting epitaxial growth to achieve a fine equiaxed microstructure using TEMHD. This is the first time that DED-AM process is recorded at > 40 kHz under X-ray. The results will firstly shed new light in the understanding of the microstructure and defects development during LAM and their impact on the mechanical properties and secondly will provide guidance in the practise of using TEMHD during LAM processes.



Figure 1. BAMPRII system mounted in ID19 hutch

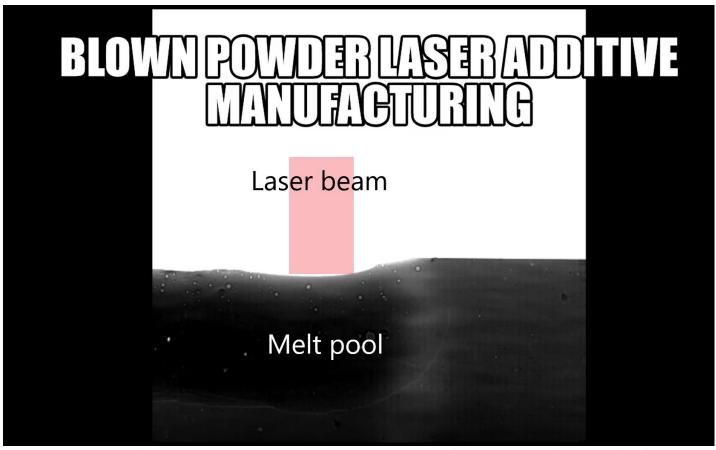


Figure 2. X-ray radiogaphy results captured at ID19 at > 40 kHz framerate showing porosity formation and melt pool dynamics