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# High Energy Diffraction Microscopy at the Advanced Photon Source 1-ID Beamline

*by Ulrich Lienert*

# APS 1-ID Beamline

## Advanced Photon Source



## 1-ID Timeline

96: First operational APS beamline

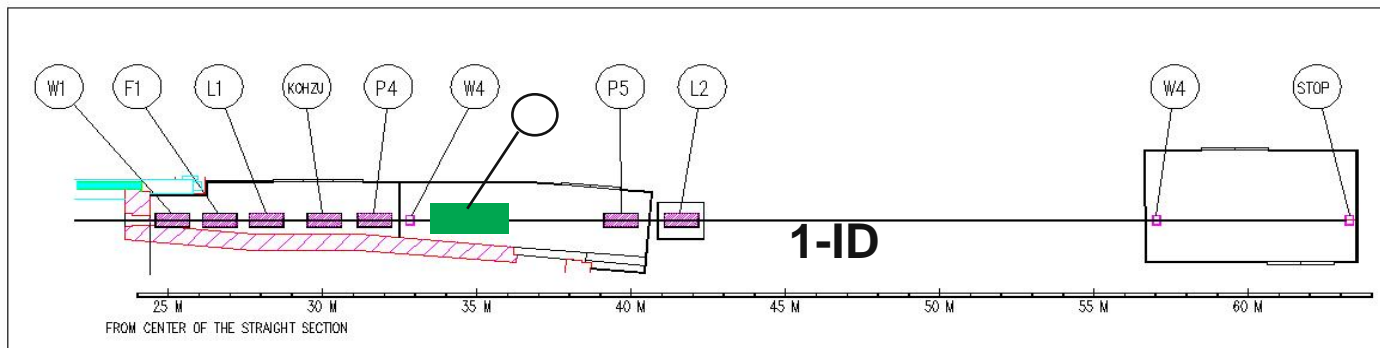
High energy program started  
by D. Haeffner & S. Shastri

05: Dedicated high energy beamline

06: Dedicated 3DXRD setup in 1-ID-B

08: Short period undulator

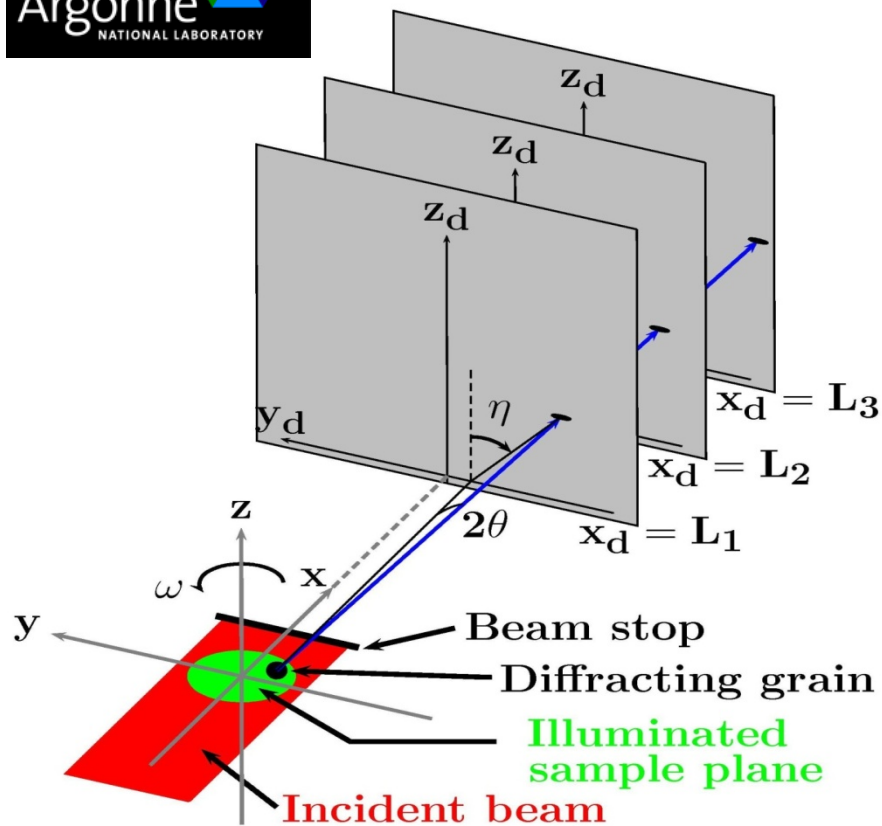
0?: Redesign of hutch layout



# Near-field

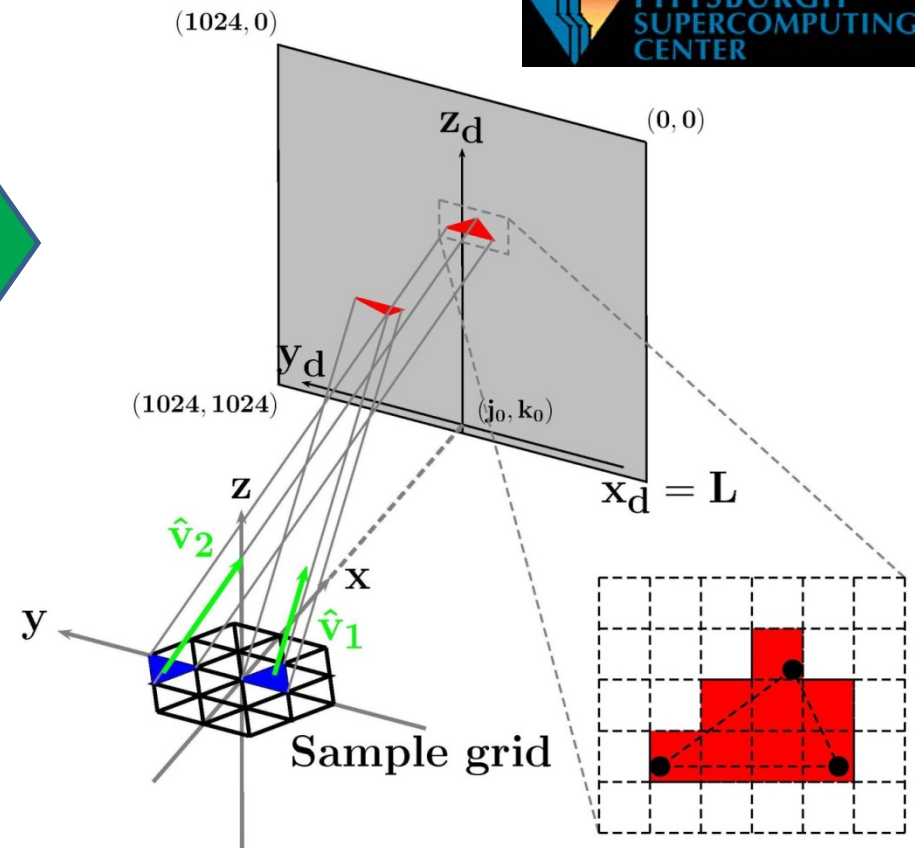
■ C. Hefferan, S. Li, R. Suter (CMU)

Experimental Measurement at  
APS synchrotron 1-ID beamline



H.F. Poulsen, Springer Tracts

Monte Carlo Simulation conducted  
on BigBen & CMU cluster



Suter, et al, Reviews of Scientific Instruments, 2006  
and J. Engineering Materials & Technology, 2008

# Analysis: computer simulation of experiment and sample: “forward modeling”

Minimize cost function:

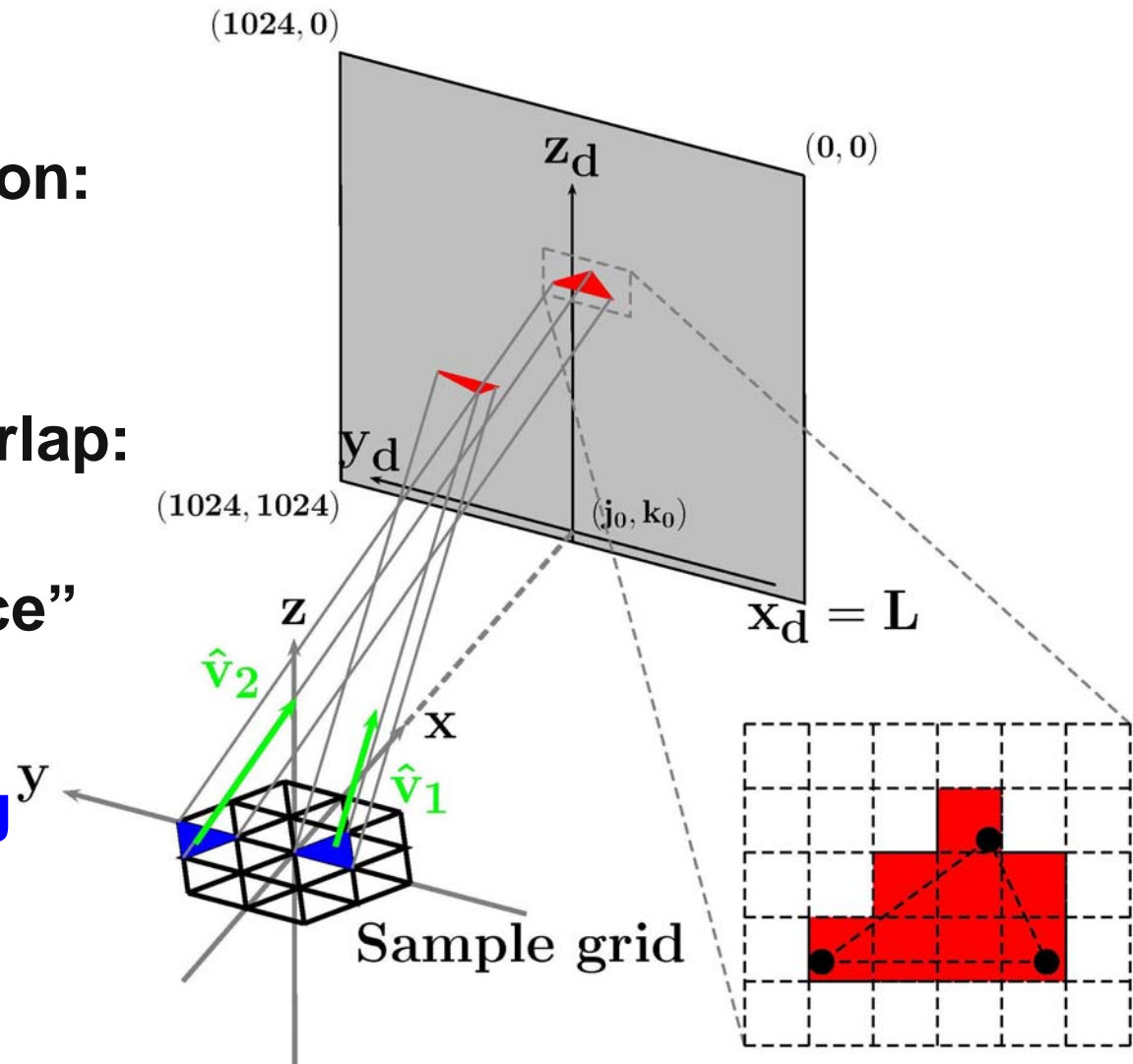
$$\chi = S - 2 O$$

Diffracted beam overlap:

$$C = N_{\text{exp}} / N_{\text{sim}}$$

= “confidence”

Need to know  $(L, j_0, k_0)$  before anything will work

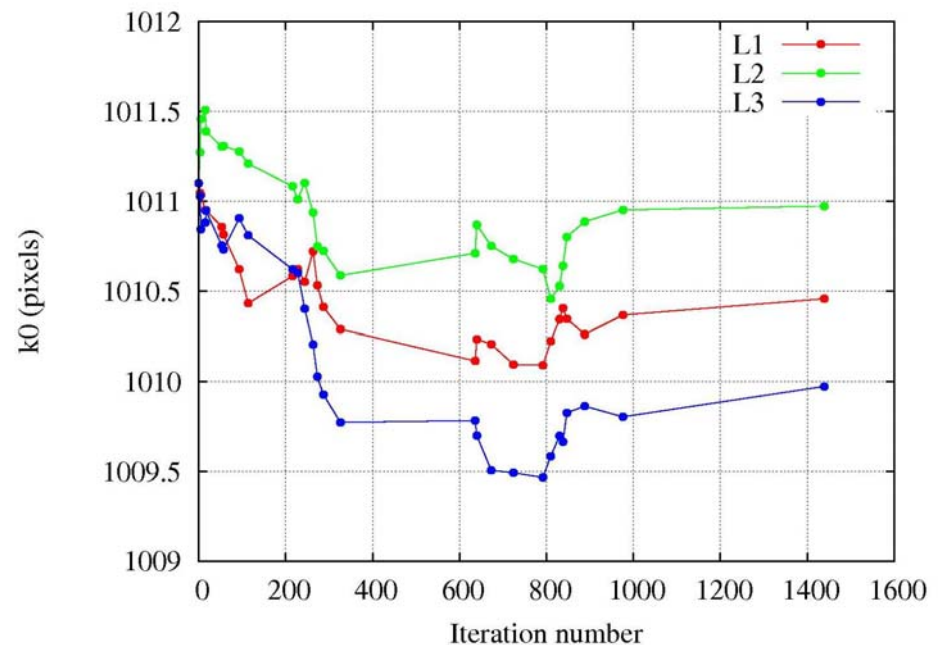
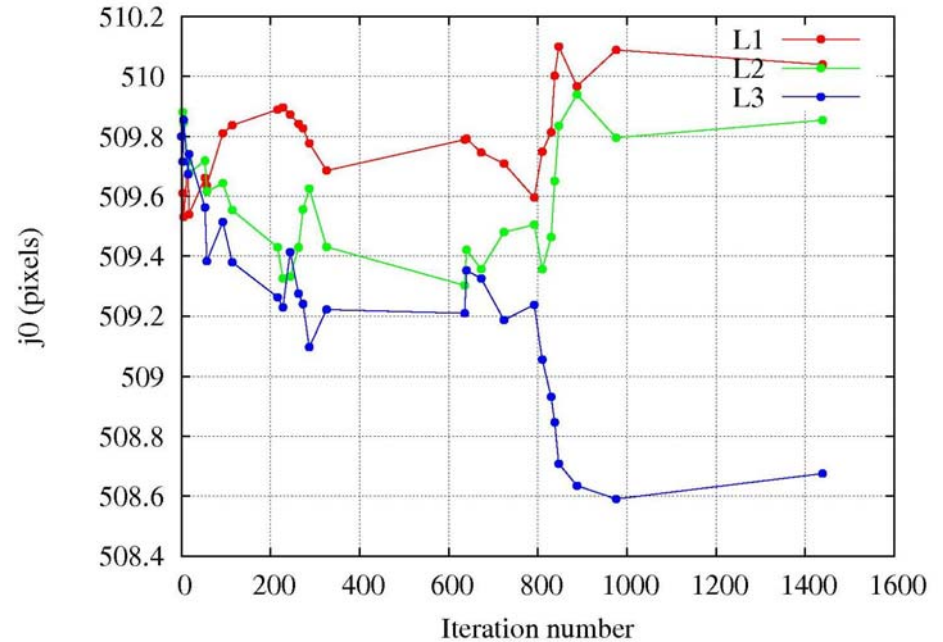


Suter, et al, Reviews of Scientific Instruments, 2006  
and J. Engineering Materials & Technology, 2008

# Determination of experimental parameters

Based on diffraction images from centered 20 micron dia annealed gold wire

1. Back projections yield overlap point in 3D: detector origin and detector - rotation axis distance
2. Monte Carlo optimization:
  - Fit orientations to ~100 elements
  - Move parameters and re-adjust orientations
  - Cost function maximizes overlap with data

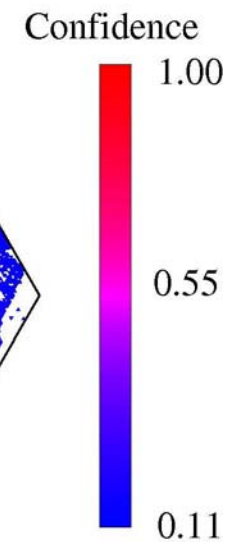
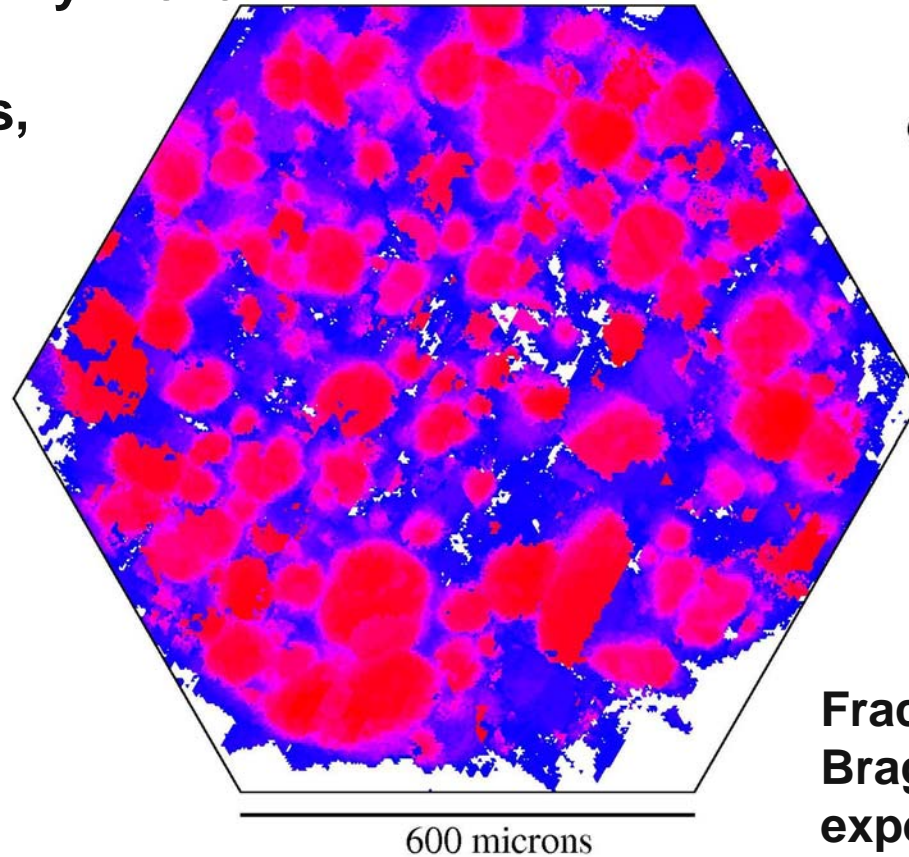


# HEDM: Grain Mapping

Annealed high purity Nickel

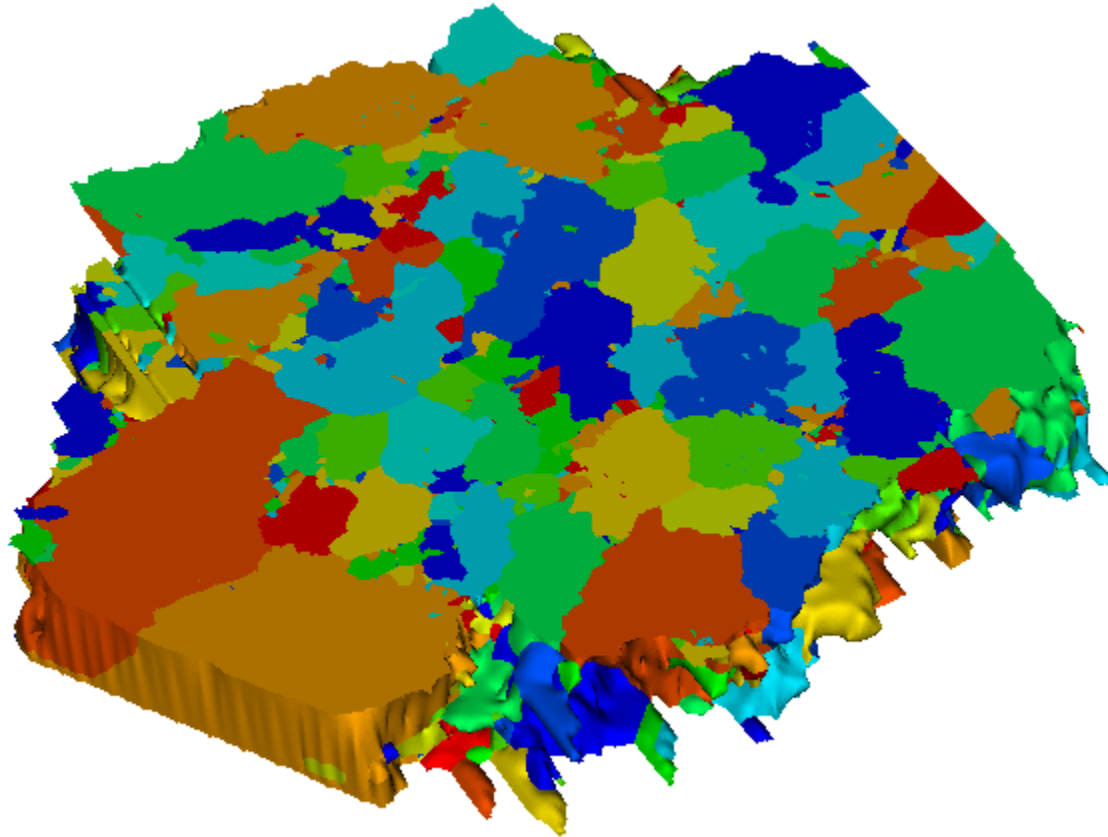
One of nine layers,  
20 $\mu$ m separation

Tweaked fitting  
algorithm  
yielded greatly  
improved fits:  
 $L_n - L_1$  free



Fraction of simulated  
Bragg peaks striking  
experimental intensity  
(of ~45 qualified)

# 3D Reconstructed Microstructure

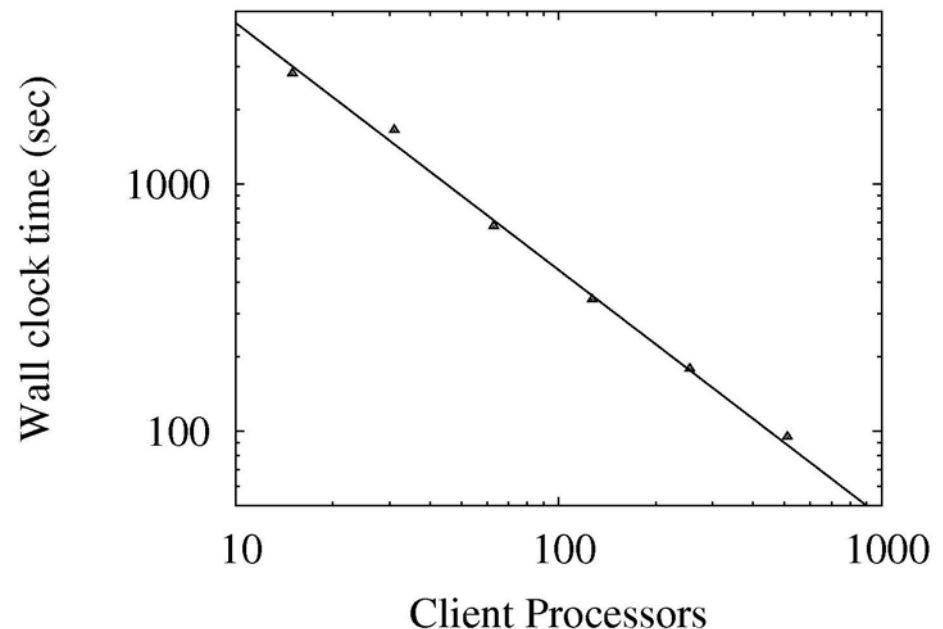


Triangular grid of boundaries  
with Laplacian smoothing

# Computations are “embarrassingly parallelizable”

- Each triangular element treated independently
- Using PSC, CMU and APS clusters: time scales linearly with processor number
- But no intensity matching
- More complex parallel schemes → intra-grain orientation gradients

Total fitting time for test data set

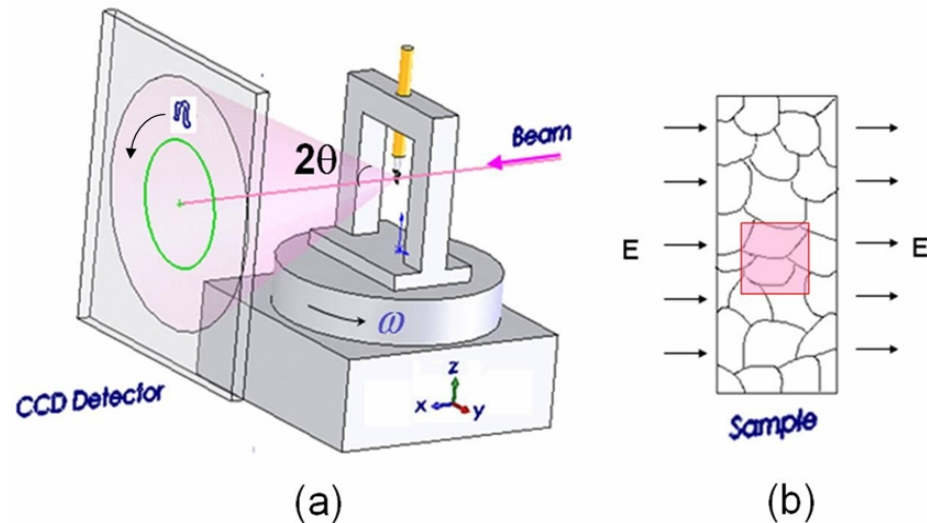




## Far-field: Ferroelectrics $\text{BaTiO}_3$

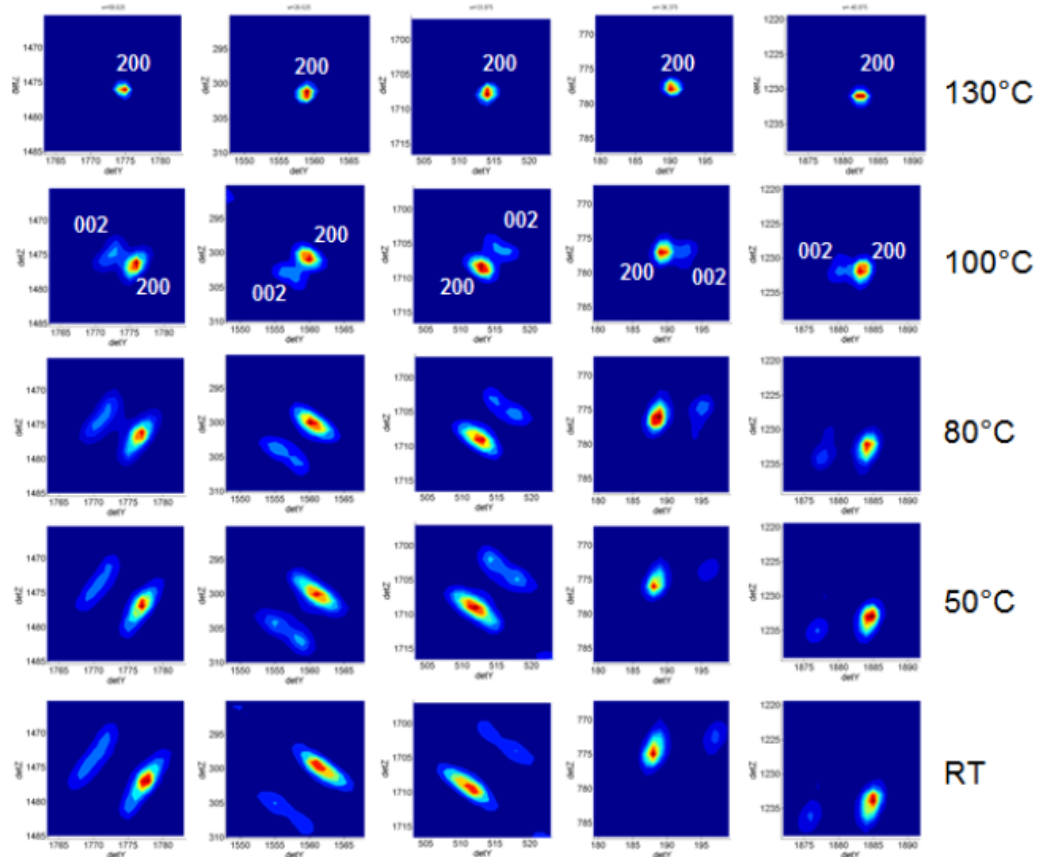
- Mesut Varlioglu, Ersan Ustundag (Iowa State University)
- Tetragonal,  $c/a \approx 1.01$
- Domain crystallography: twinning on  $\{110\}$  planes
- Mismatch angle:  $2 \arctan(a/c) \approx 89.4$  deg

- $E = 80.73$  keV
- Sample  $1 \times 1 \times 5$  mm<sup>3</sup>
- Grainsize 20-30  $\mu\text{m}$
- Beamsize  $30 \times 30$   $\mu\text{m}$
- $\Delta\omega = 0.2^\circ$ ,  $\pm 65^\circ$
- E-field up to  $\pm 20$  kV/cm
- Sample pre-poled
- Indexed tetragonal grains



# Cubic – tetragonal phase transition

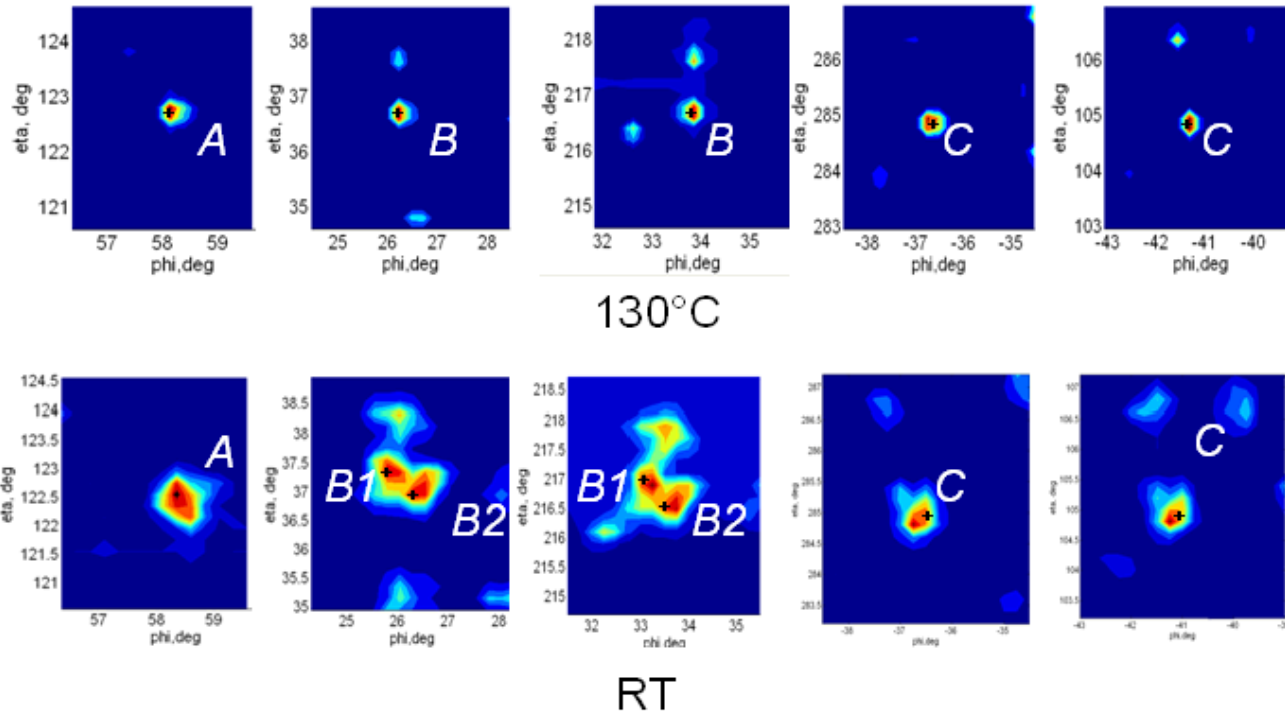
■  $\omega$ -integrated raw data



- Significant broadening
- Azimuthal & radial domain separation difficult

# Domain indexing

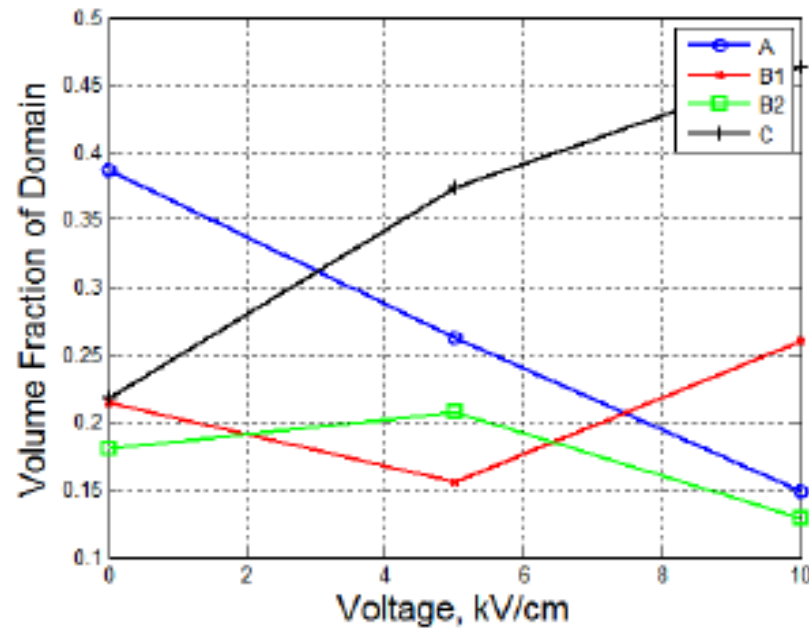
- (002) orientation map ( $\eta$ ,  $\omega$ )



- automated indexing of cubic phase
- manual refinement of tetragonal domains

## Applied electric field

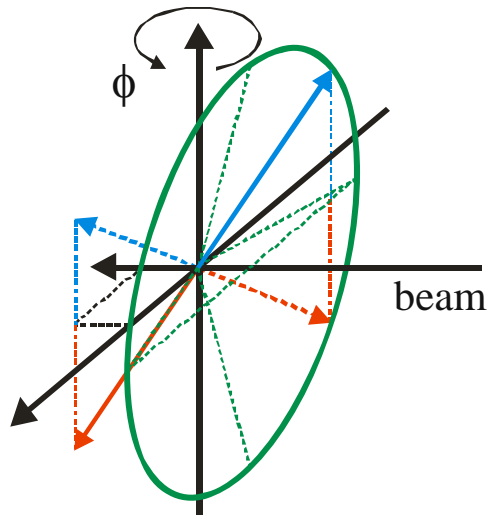
- Domain volume fractions vs. applied field



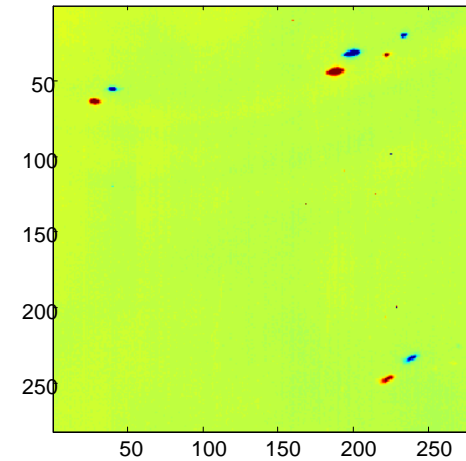
- 90 deg domain switching

## Friedel pair alignment

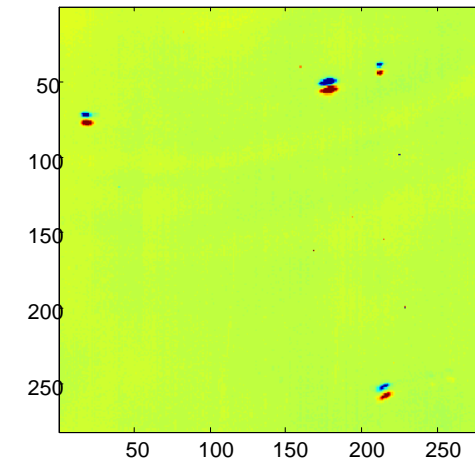
- Take images rotated 180 deg around vertical axis
- Flip rotated image around center row
- Friedel pairs should line up
- Alignment of:
  - rotation axis parallel to detector columns
  - vertical beam center on detector
  - beam over rotation axis
- uses mounted sample
- no grain indexing required



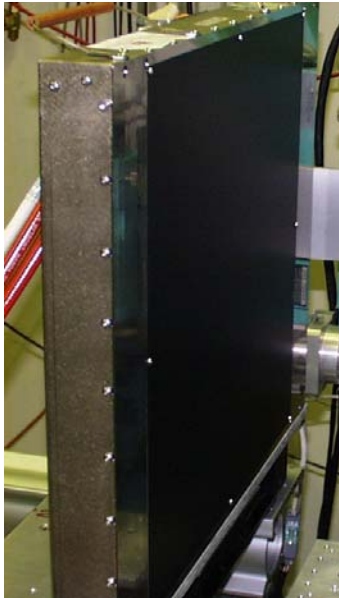
$\Delta\chi = 0.5$  deg



$\Delta\chi = 0$  deg

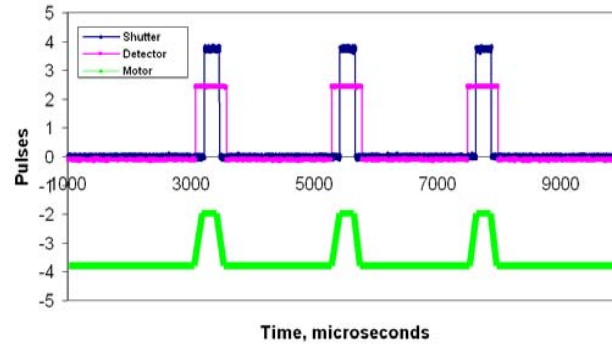


# Fast scanning

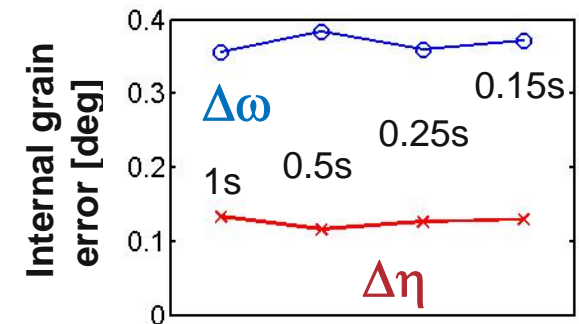
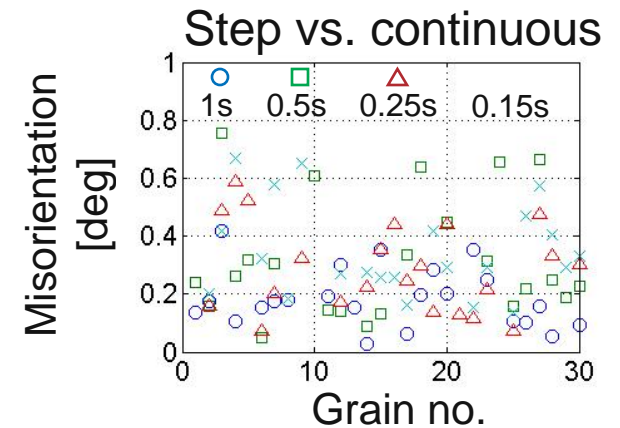
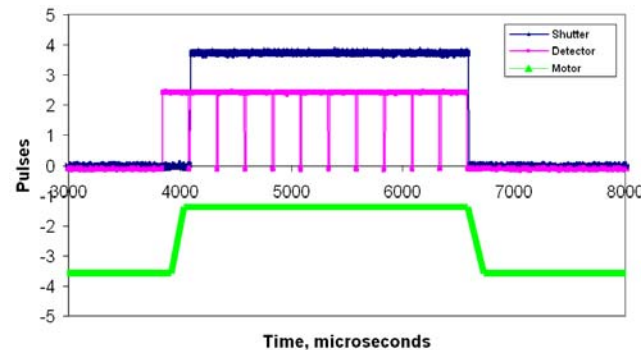


- GE Rad detector
- 40x40 cm<sup>2</sup> area
- 2kx2k (1kx1k) pixels
- 7 (30) fps
- low frequency spat. Distortion
- up to 300 frames buffer
- 'lagging' (3%)

Single frame scanning

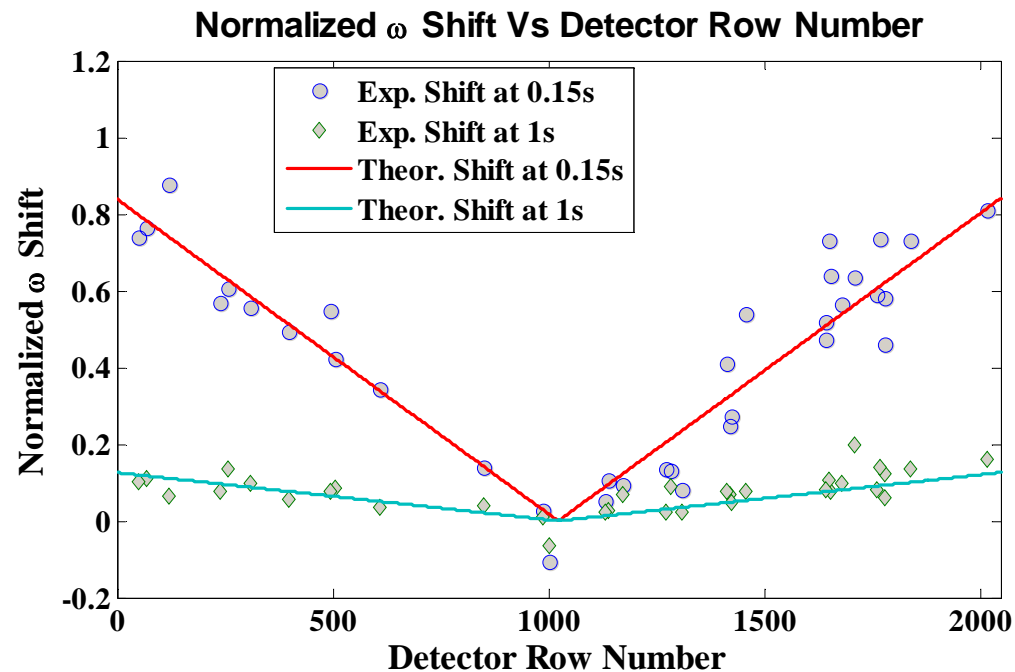


Continuous scanning



## Continuous readout $\omega$ correction

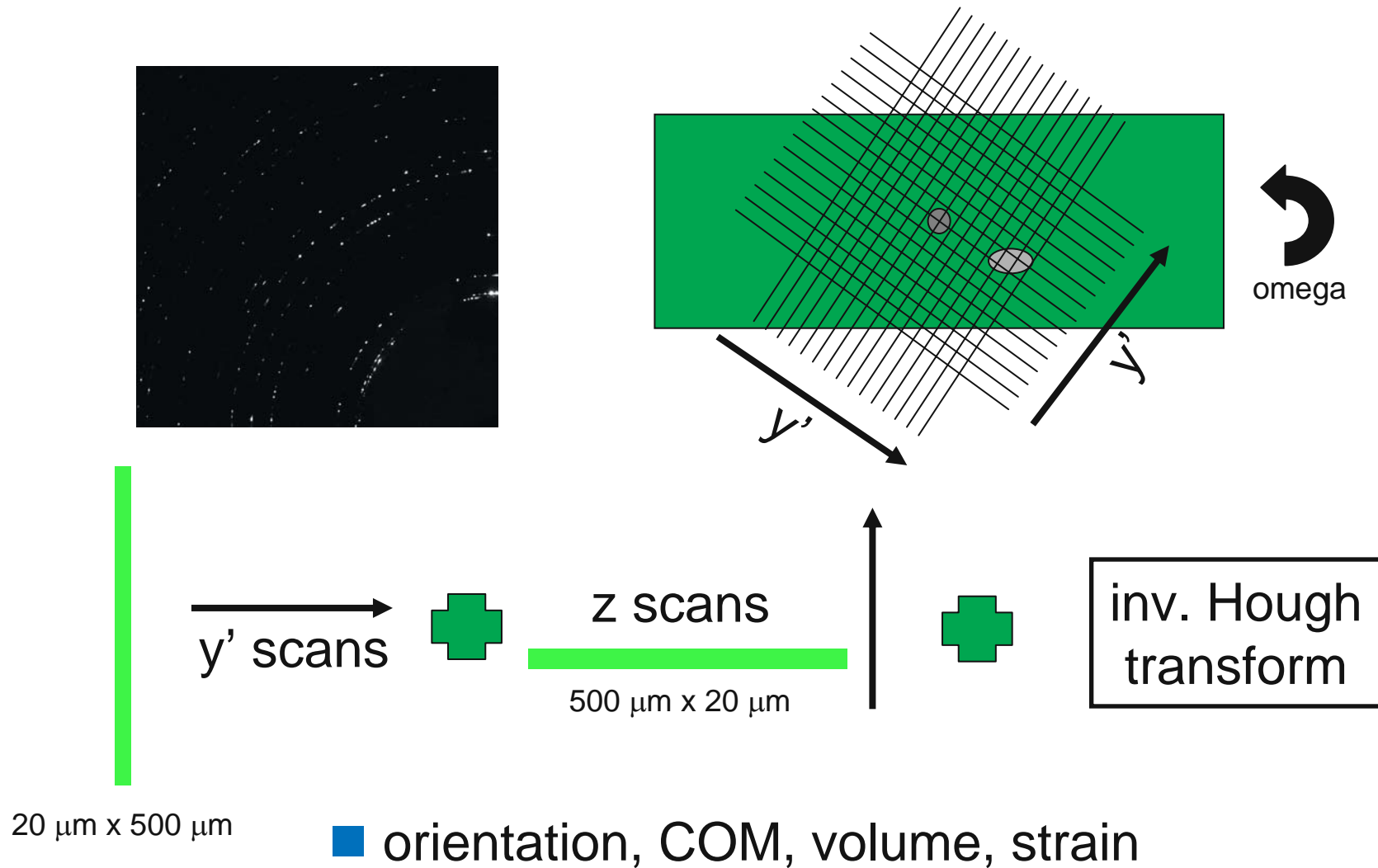
- Readout of rows starting at center
- Compare  $\omega$  positions of continuous and step scans ( $\Delta\omega = 0.5$  deg)



- $\omega$  position can be corrected by row number and exposure time
- No information loss by continuous scanning

# "Box Scan" Technique for 3-D Center-of-Mass Determination

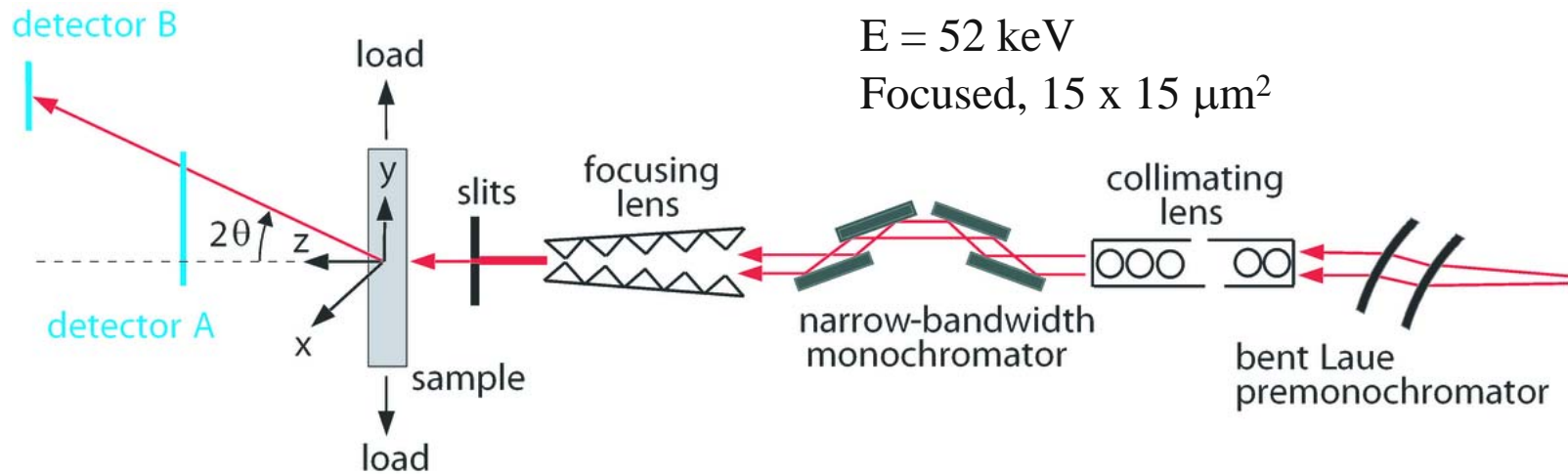
■ A. Lyckegaard, E. Lauridsen (Risø)





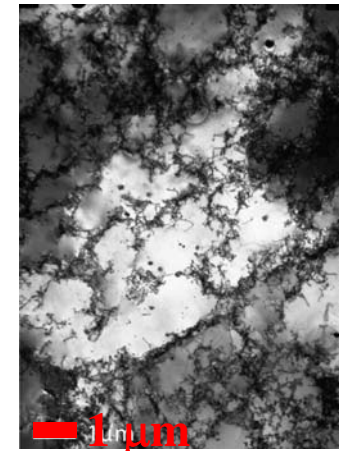
# High resolution reciprocal space mapping

- C. Wejdemann, W. Pantleon, H. Poulsen (Risø)
- S. Shastri (APS)



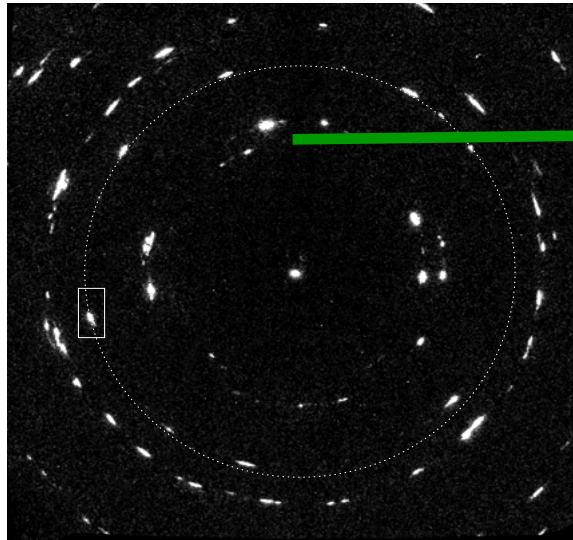
## Samples

- Cu (99.99% OFHC)
- Cold rolled to 80% reduction, fully recrystallized
- Thickness  $300 \mu\text{m}$ ,  $30 \mu\text{m}$  grain size (EBSP)
- Displacement controlled tension rig
- $[400] \parallel$  load axis



# Raw data

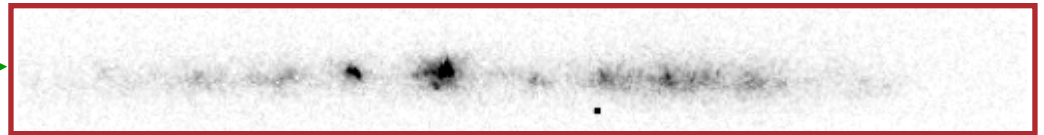
Detector A  
40 cm from sample



Grain-scale

Detector B  
4 m from sample

Zoom

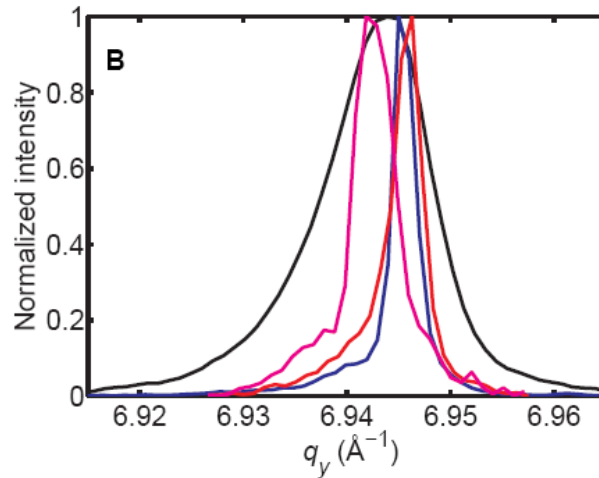


$$\Delta\omega = 0.001 \text{ deg}$$

Subgrain-scale

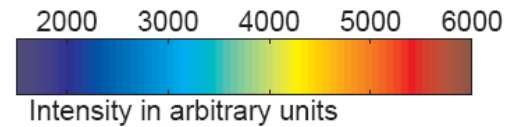
# Cell & wall identification

Strain:

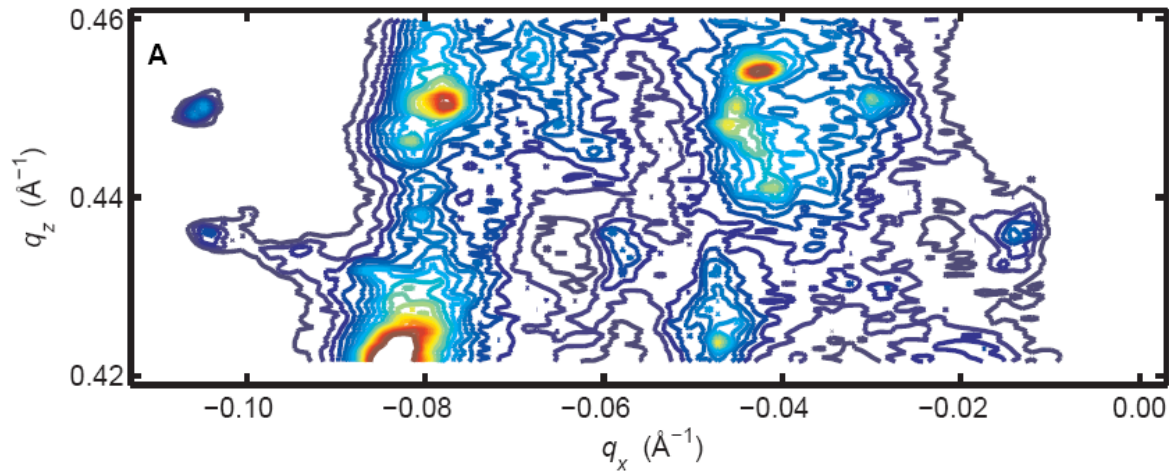


3D reciprocal space map  
■ 400 Cu at 3.5% strain  
■ Few minutes acquisition

Subgrains  
■ Size 1-3  $\mu\text{m}$   
■ Sharp peaks  
■ From unique sample position



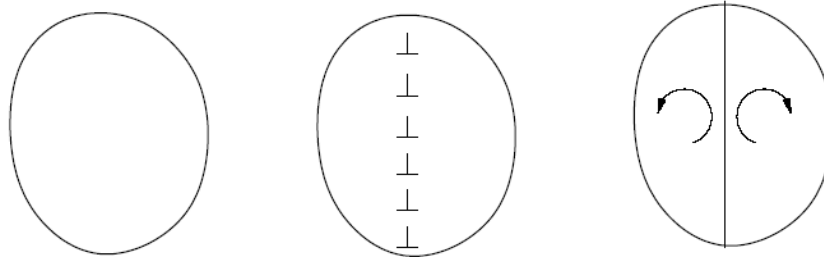
Mosaic spread:



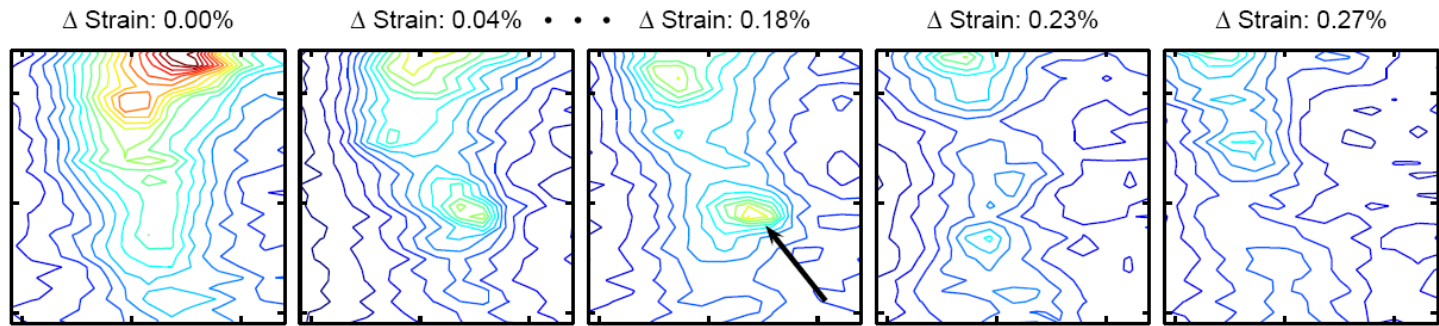
B. Jakobsen et al., *Science* **312** (2006) 889-892

# Subdivision

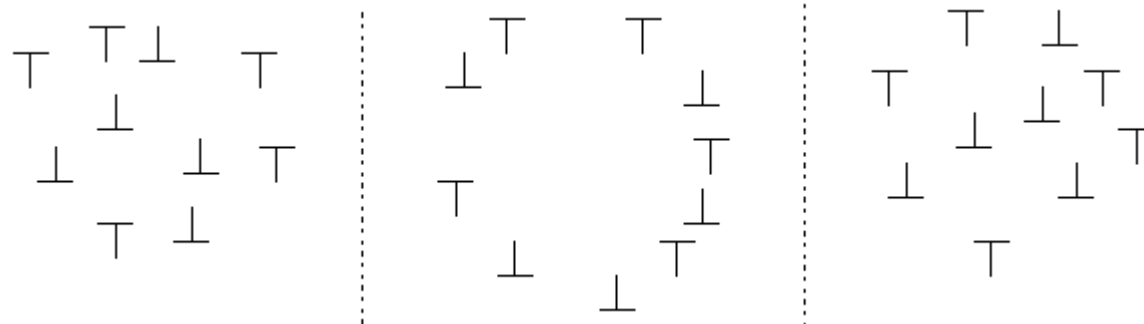
Old model:



Data:



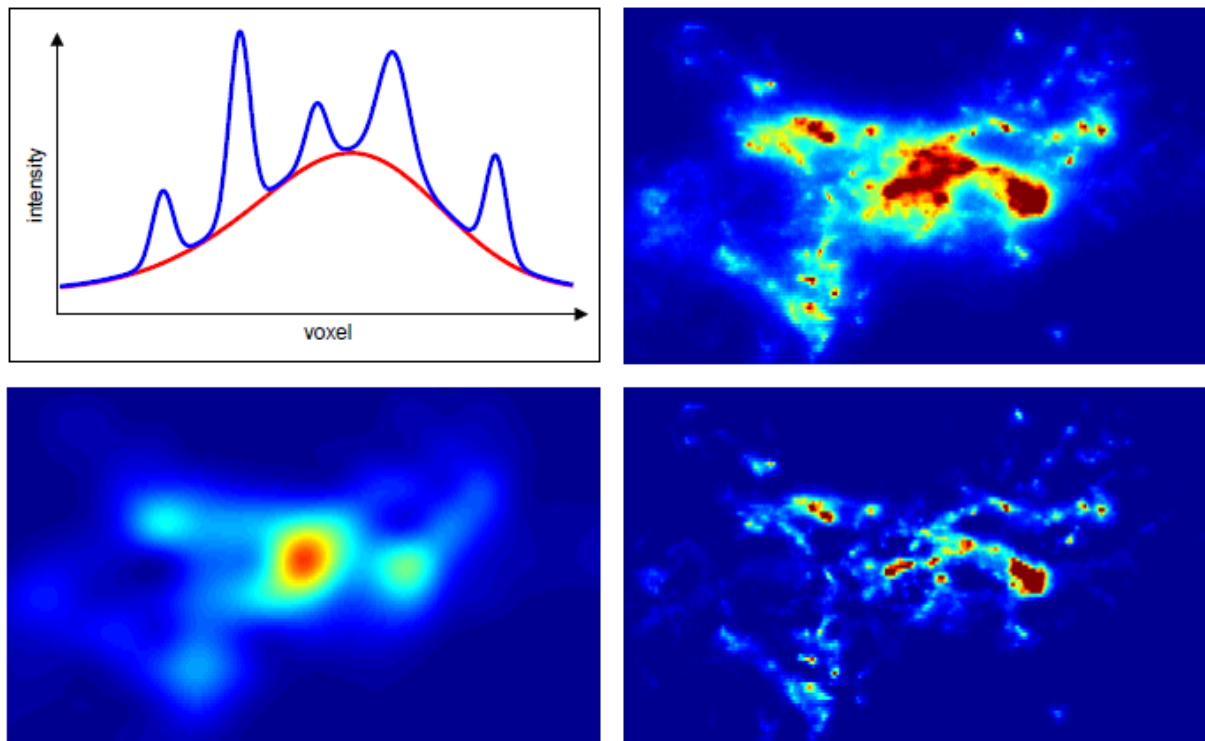
New model:



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B. Jakobsen, H.F. Poulsen, U. Lienert, J. Almer, S.D. Shastri, H.O. Sørensen, C. Gundlach, W. Pantleon  
*Science* **312** (2006) 889-892

## Automated partitioning

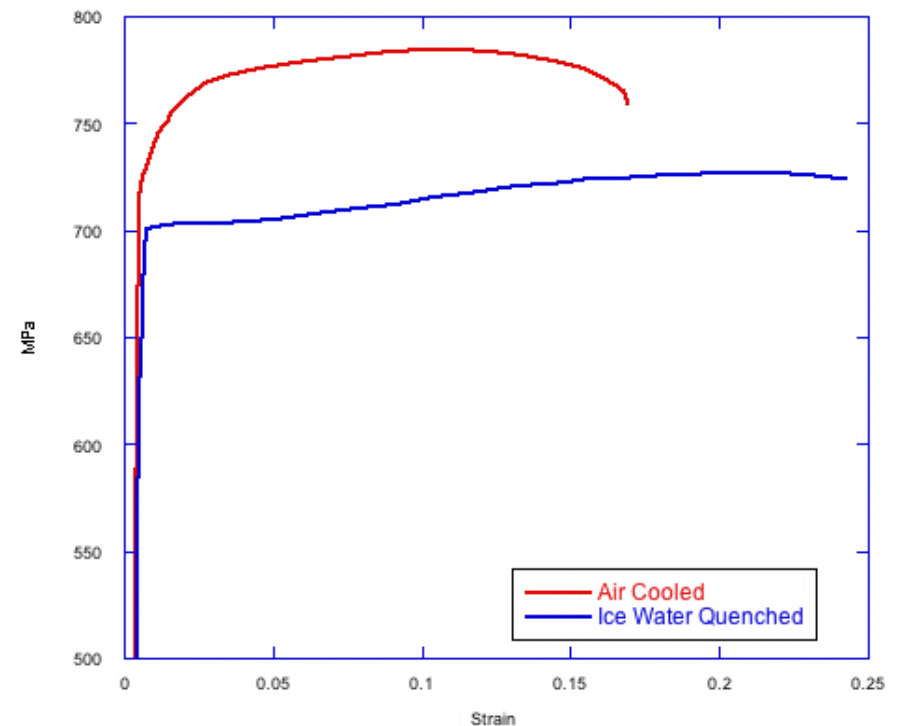
- Azimuthal intensity projection
- Cloud: bi-cubic spline with asymmetric cost function



## Medium & high resolution far-field: Ti-7Al

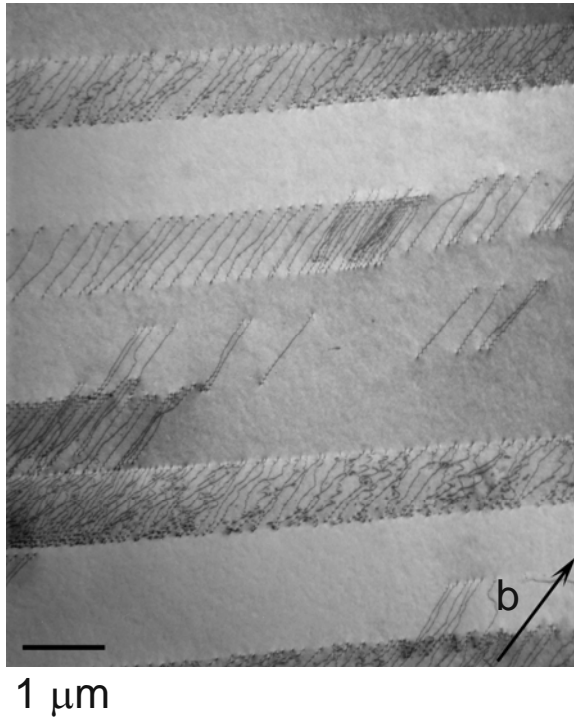
■ M. Miller (Cornell), M. Brandes, M.J. Mills (Ohio State), J. Bernier (LLNL)

- High strength & low density
- Large strength to stiffness ratio
- Elastically fairly isotropic
- Al alloying (7 wt%):
  - Suppresses deformation twinning
  - Promotes  $\langle a \rangle$  slip ( $b = \langle 1\ 1\ -2\ 0 \rangle$ ) on basal, prism, pyramidal planes.
  - Short Range Order (SRO) domains  
=> planar shear band formation
- Air Cooling **AC**: SRO
- Ice Water Quenching **IWQ**: SRO suppressed

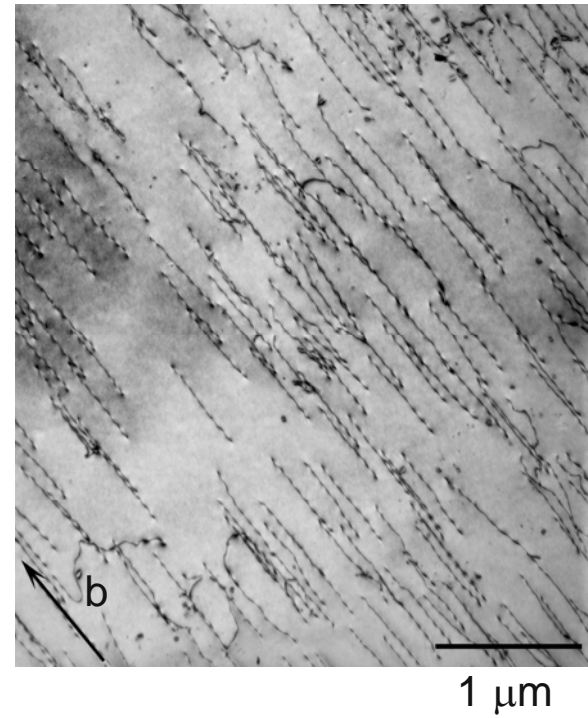


# TEM

## AC



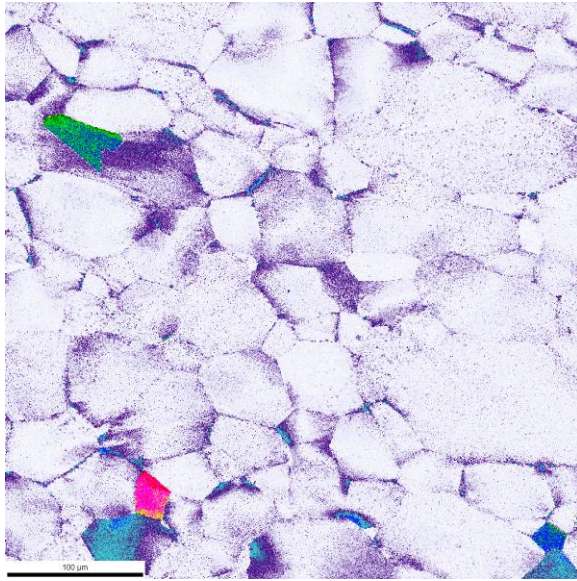
## IWQ



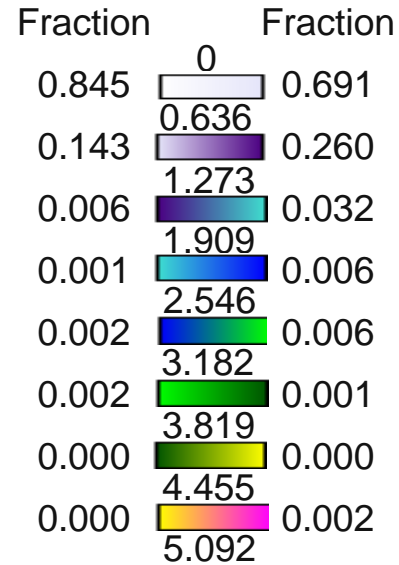
- Post-mortem TEM on internal ND, TD plane.  $\bar{g} = \{1\bar{1}01\}$
- AC: shear bands of planar <a> screw dislocation pile ups. Contrast variation across shear bands.
- IWQ: homogeneously distributed <a> screw dislocations.

## EM: Grain average misorientation

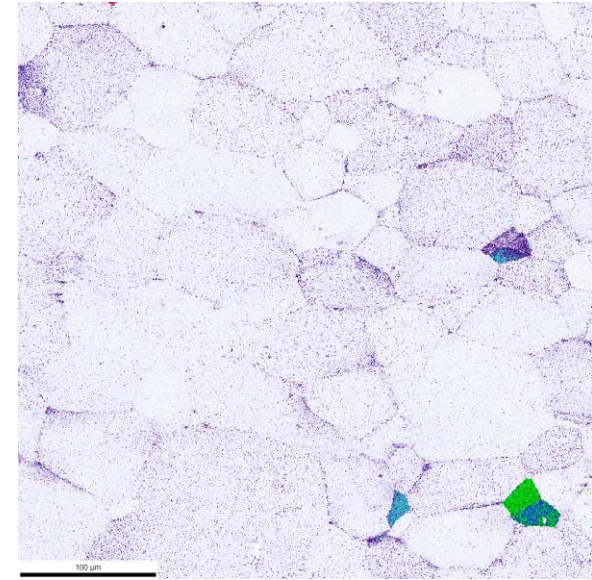
AC



100 μm



IWQ

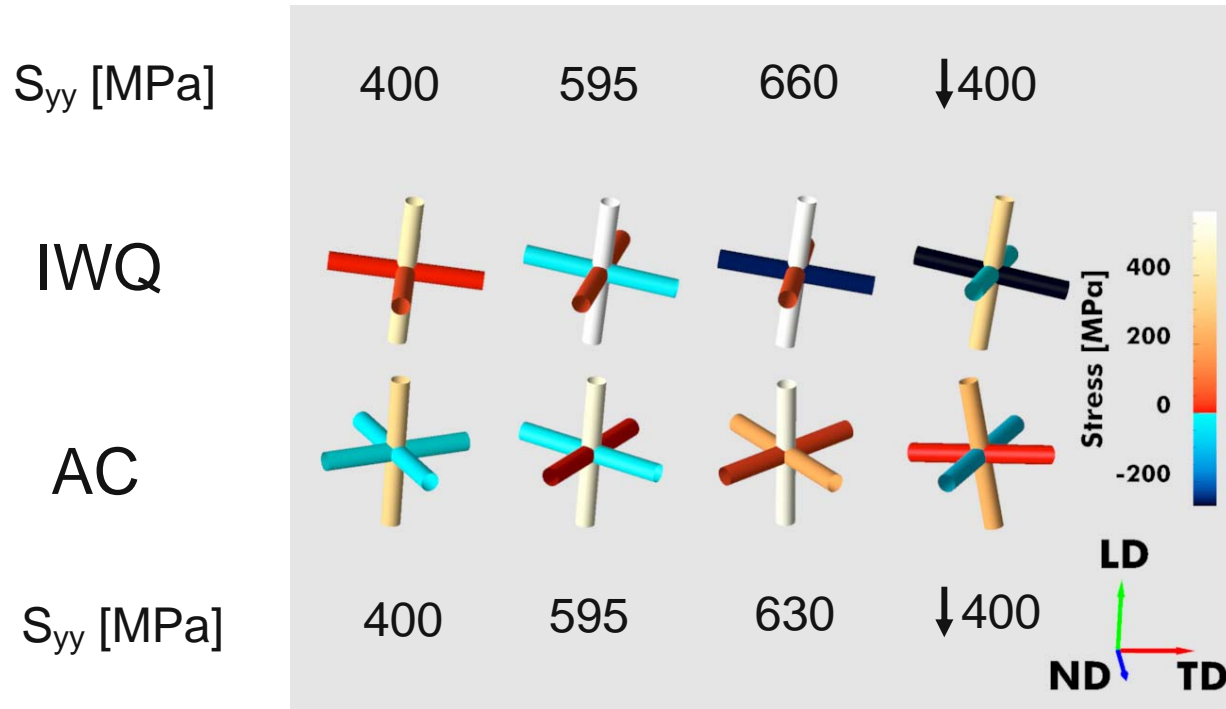


100 μm

- Tensile deformation
- Post-mortem SEM EBSD on internal LD, ND plane.
- AC: orientation gradients at grain boundaries of up to 1°.
- No twinning. Grain size about 75 μm equiaxed.



## Single grain stresses



- AC & IWQ: Significant tri-axial components
- AC stress rotates more than IWQ
- AC & IWQ: Significant tri-axial residual stress after deformation

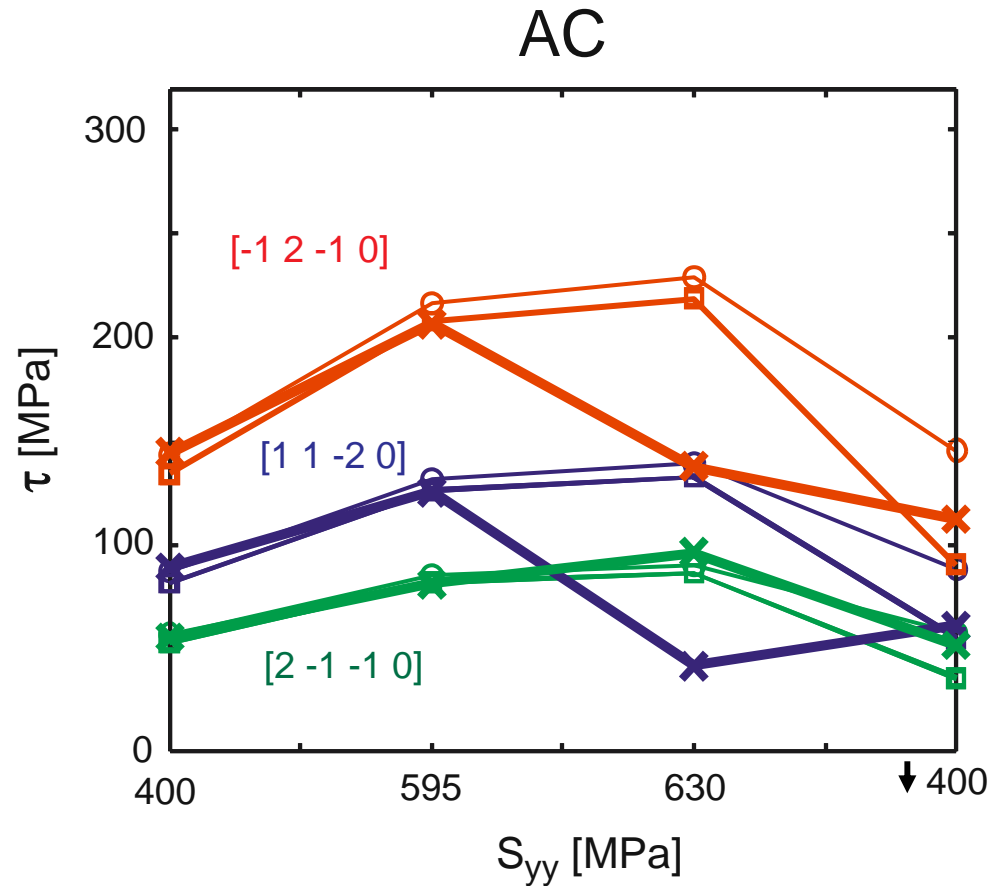
# AC Resolved Shear Stress

■ Basal <a> slip

$$\tau = S_{yy} \cos \phi \cos \lambda \quad \ominus$$

$$\tau = \sigma_{yy} \cos \phi \cos \lambda \quad \boxminus$$

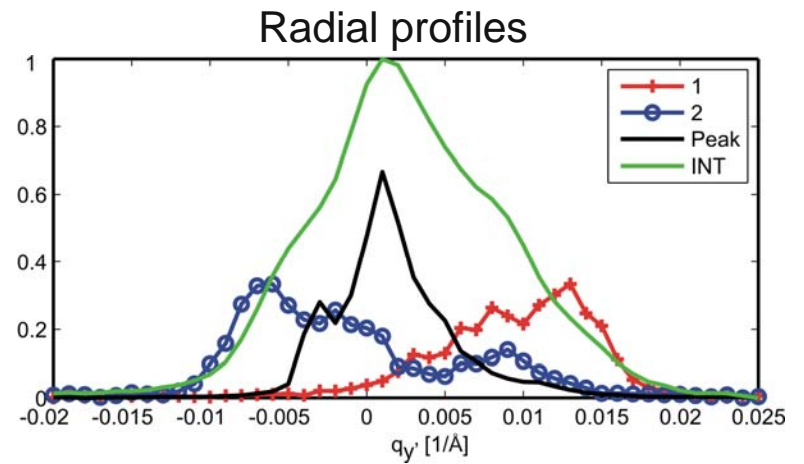
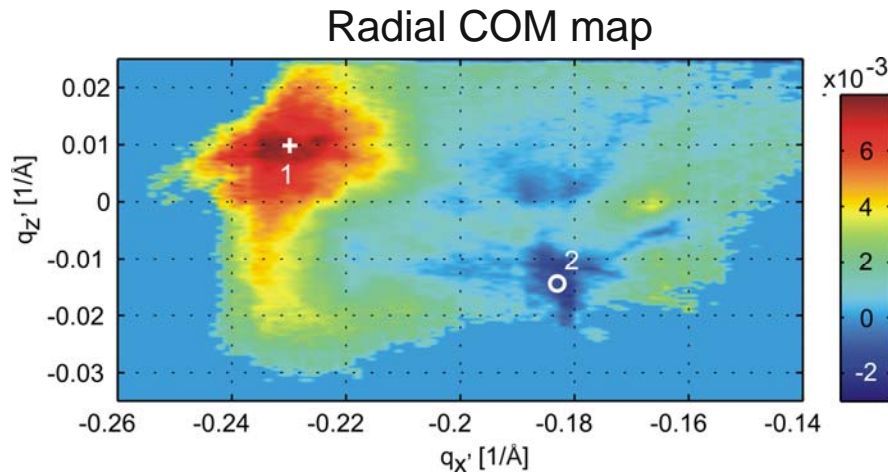
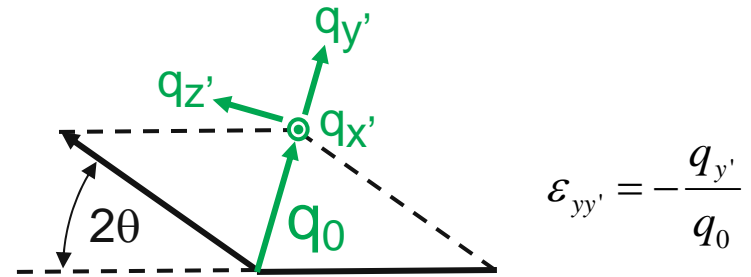
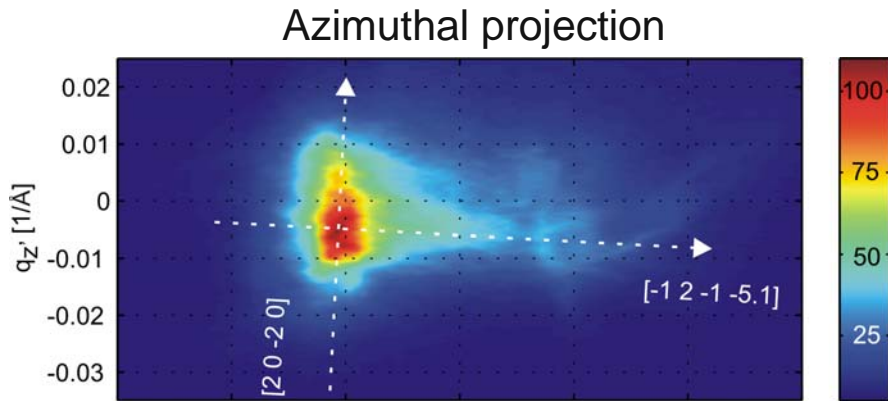
$$\tau = s_i \cdot \sigma_{ij} \cdot n_j \quad \otimes$$



■ Residual stresses upon unloading

■ Drop in RSS on most stressed slip systems upon plasticity

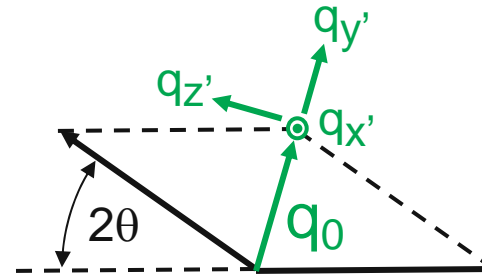
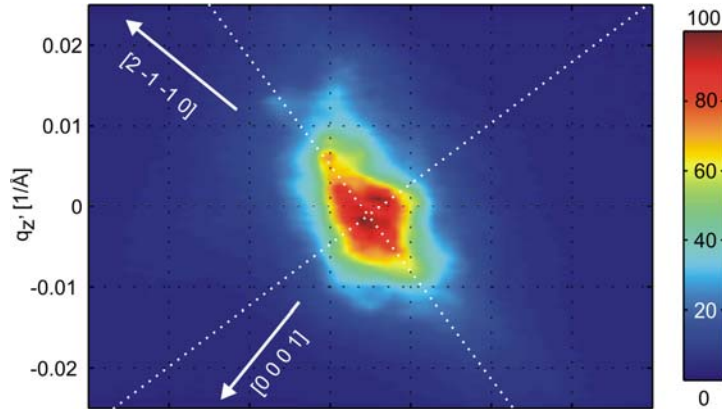
# Reciprocal space map AC, (-1 2 -1 2), 400 MPa (unloaded)



- large azimuthal tail perpendicular to rotation axis
- large strain gradient perpendicular to rotation axis

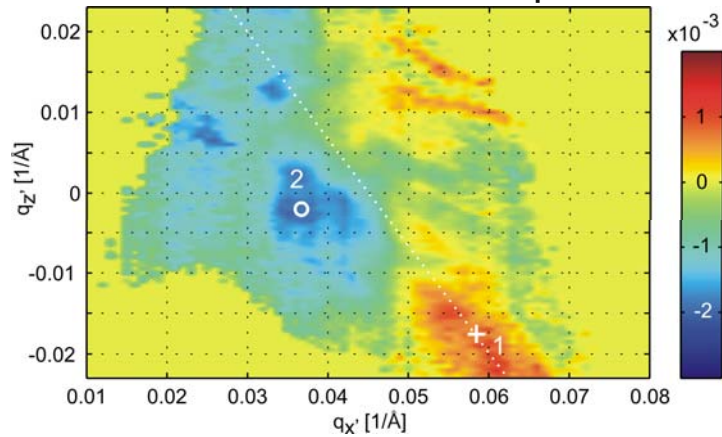
# Reciprocal space map IWQ, (0 2 -2 0), 660 MPa

Azimuthal projection

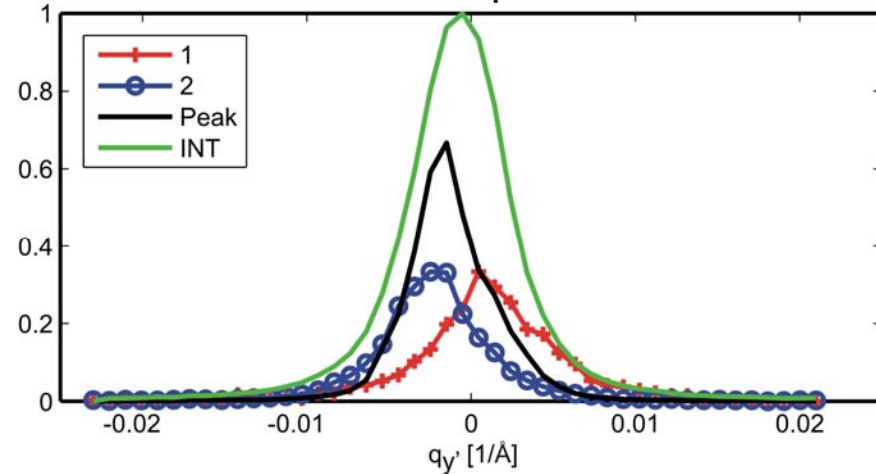


$$\epsilon_{yy'} = -\frac{q_{y'}}{q_0}$$

Radial COM map



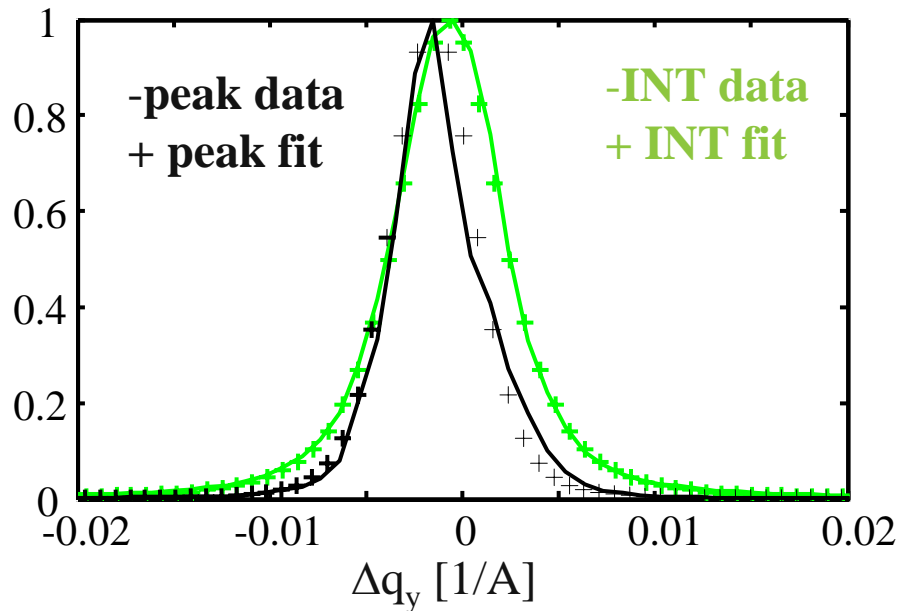
Radial profiles



- IWQ strain gradient smaller than AC
- IWQ & AC: Azimuthal widths larger than radial
- IWQ & AC: Comparable azimuthal FWHM and anisotropy

## IWQ Radial peak profile fitting

- Restricted random dislocation distribution (Wilkins, 1970)
  - Negligible size broadening
  - Elastic isotropy
- $\mathbf{b} = [1 \ -2 \ 1 \ 0]/3$  screw dislocations,  $\mathbf{g} = [0 \ 2 \ -2 \ 0]$



	peak	INT
$\rho$ [ $\text{m}^{-2}$ ]	$0.85 \cdot 10^{14}$	$3.1 \cdot 10^{14}$
M	4.13	1.149
Re [nm]	470	65
$\Delta q_{\text{size}}$ [1/Å]	0.0006	0.004
$\Delta q_{\text{FWHM}}$ [1/Å]	$5.11 \cdot 10^{-3}$	$6.43 \cdot 10^{-3}$

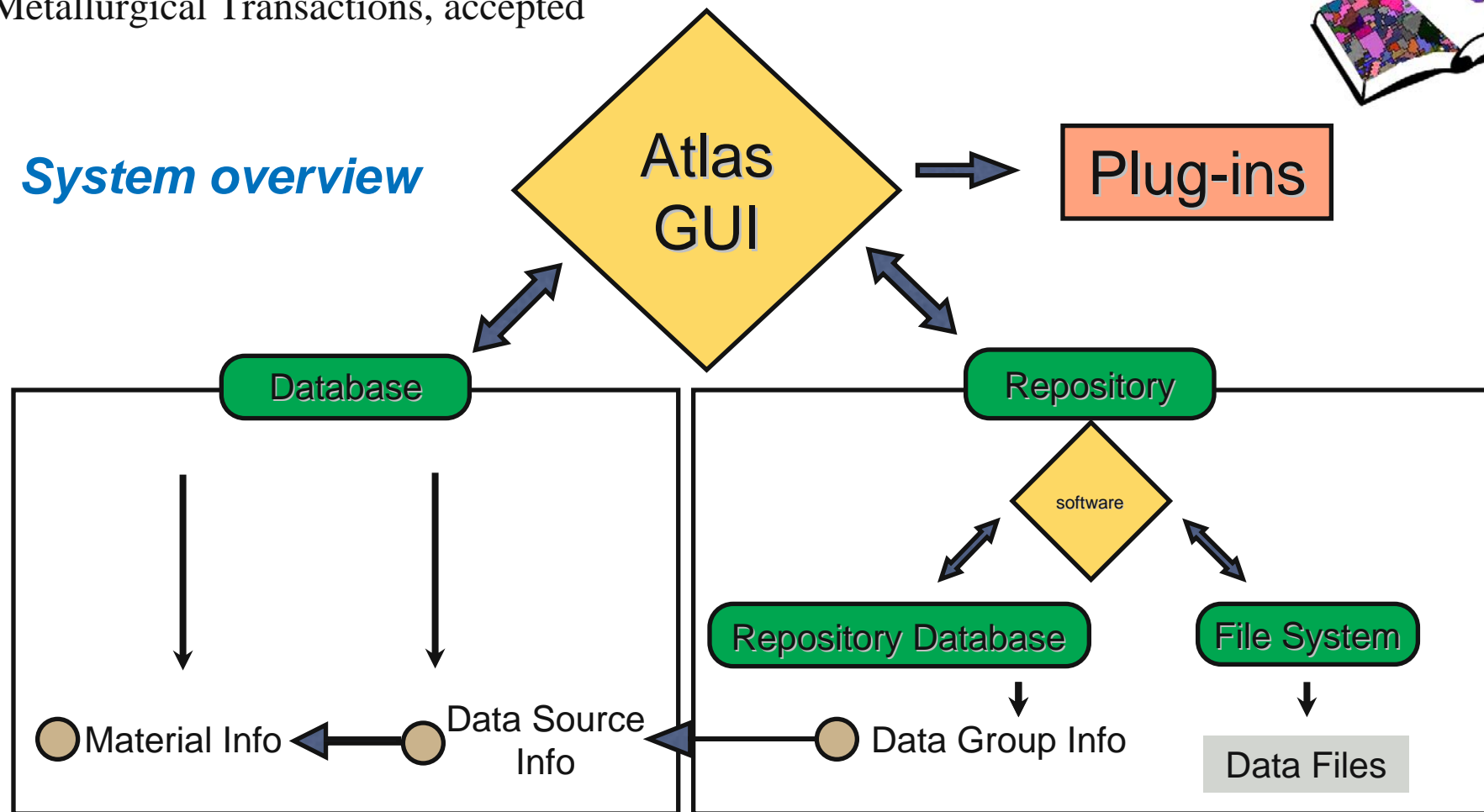
- $\rho(\text{TEM})$ :  $10^{14} \text{ m}^{-2}$  (Conrad 1981, Ghosh 2008)
- Significant differences between peak & integrated profiles

D.E. Boyce, P.R. Dawson, M.P. Miller, “The Design of a Software Environment for Organizing, Sharing and Archiving Materials Data”, Metallurgical Transactions, accepted

3D Materials Atlas



## System overview



The primary database stores information about the materials and the data sources. The exact structure (schema) is flexible. **The only link between primary database and the repository is through the Data Group/Data Source association.**

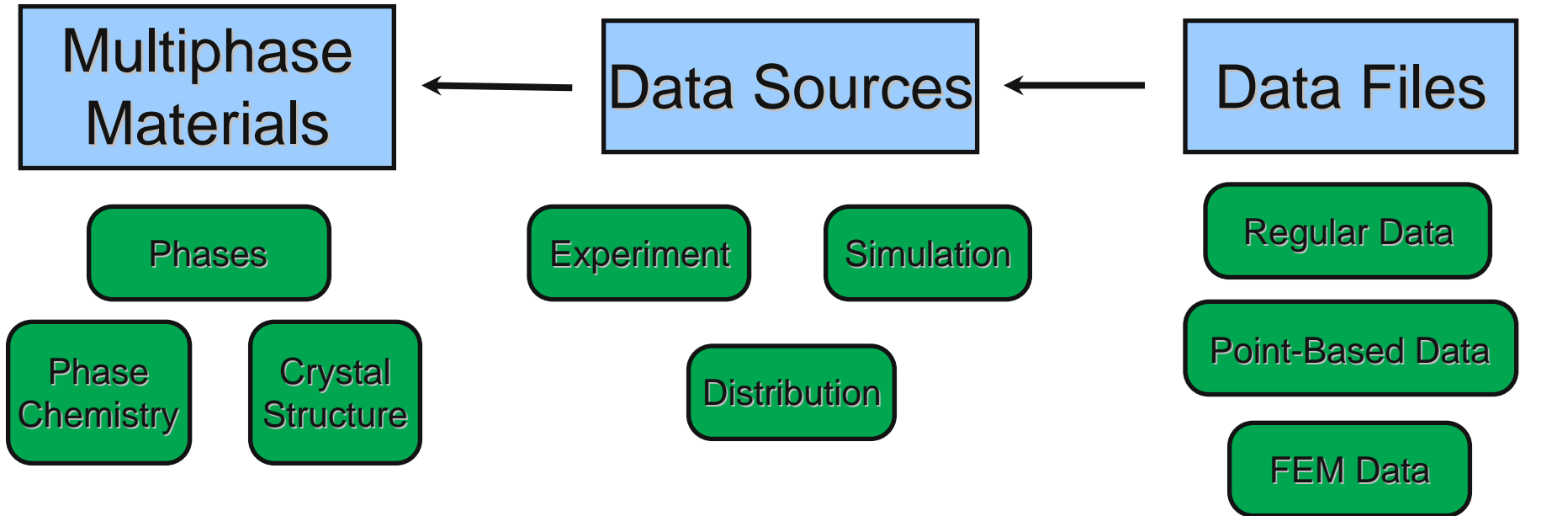
The repository uses its own database to store descriptive information about the actual data sets. It stores the actual data on its file system. The repository need not be on the same machine as the primary database.

## metadata

The exact structure of the metadata database is **flexible**.  
Changes can be easily accommodated through a  
configuration file.

## data

The data file formats are  
**extensible**.  
(add new formats, enhance old  
ones)



Multiphase materials are defined by their phases, which in turn are defined by a chemistry and crystal structure.

Data sources refer to the process which generated the data set. A **distribution** is a statistical representation of a material attribute and can be used for generating digital microstructures.

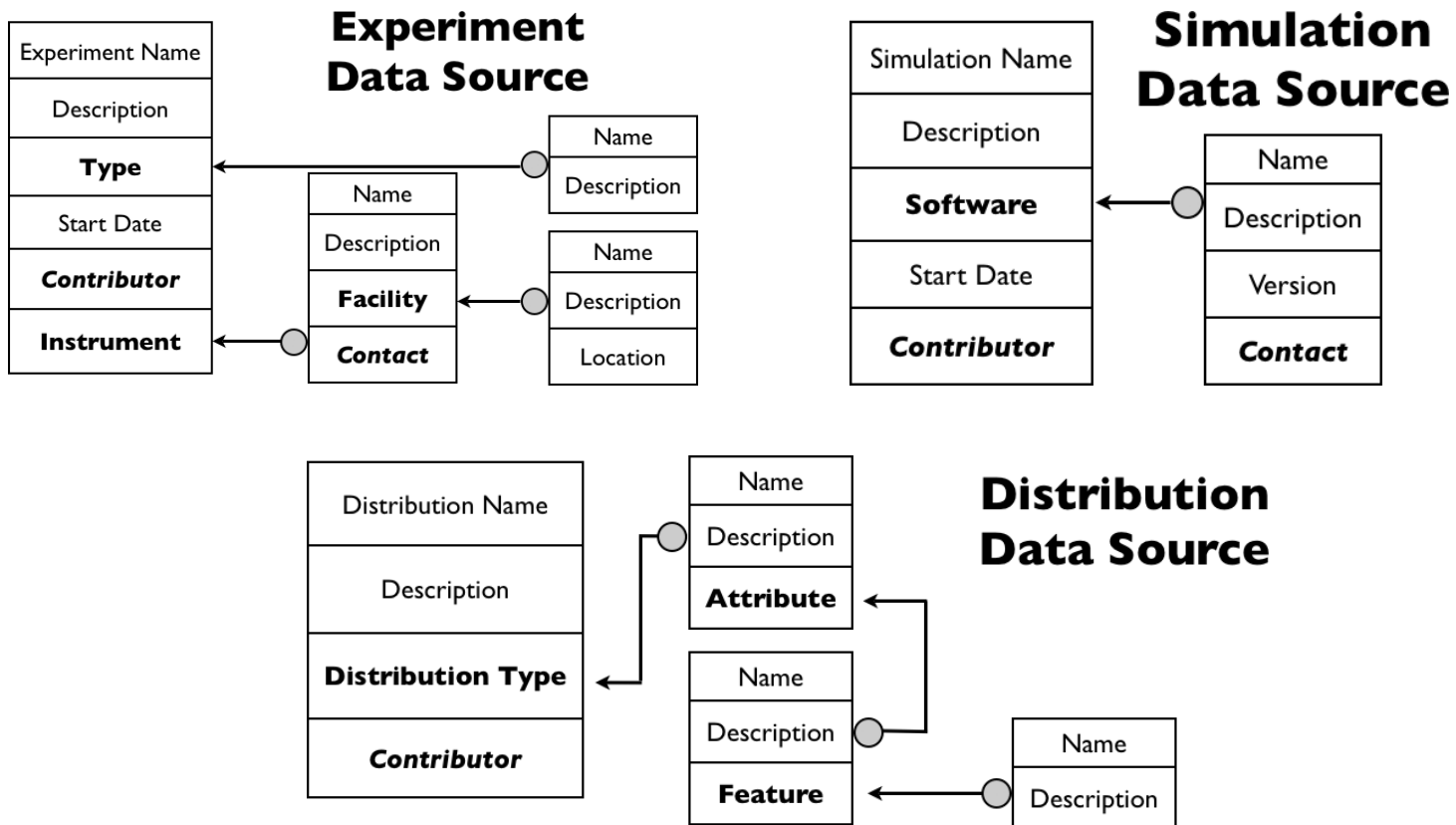
Data is entered in the form of **Data Groups**, collections of related files. Each of the three data group types has a customized entry form providing detail about the data file contents.

# 3D Materials Atlas System Components

## Data Source Information

Key to the design is the Data Source Information:

- links the subject information to the primary data files
- archives critical 'pedigree' data
- facilitates additional types of searches regarding data source attributes





## Summary

- Near field
  - Forward modeling Monte Carlo algorithm
  - Highly parallelizable for binary images
  - Use of intensity, deformed materials
- Far field
  - Increase number of grains
  - Box scan & strain scans
  - Strain/stress evaluation software
  - Using Fable & Matlab
  - Started using GUI (Ken Evans)
- High resolution reciprocal space mapping
  - Automate grain alignment
  - Automated partitioning
  - ODF reconstruction
- Combine techniques